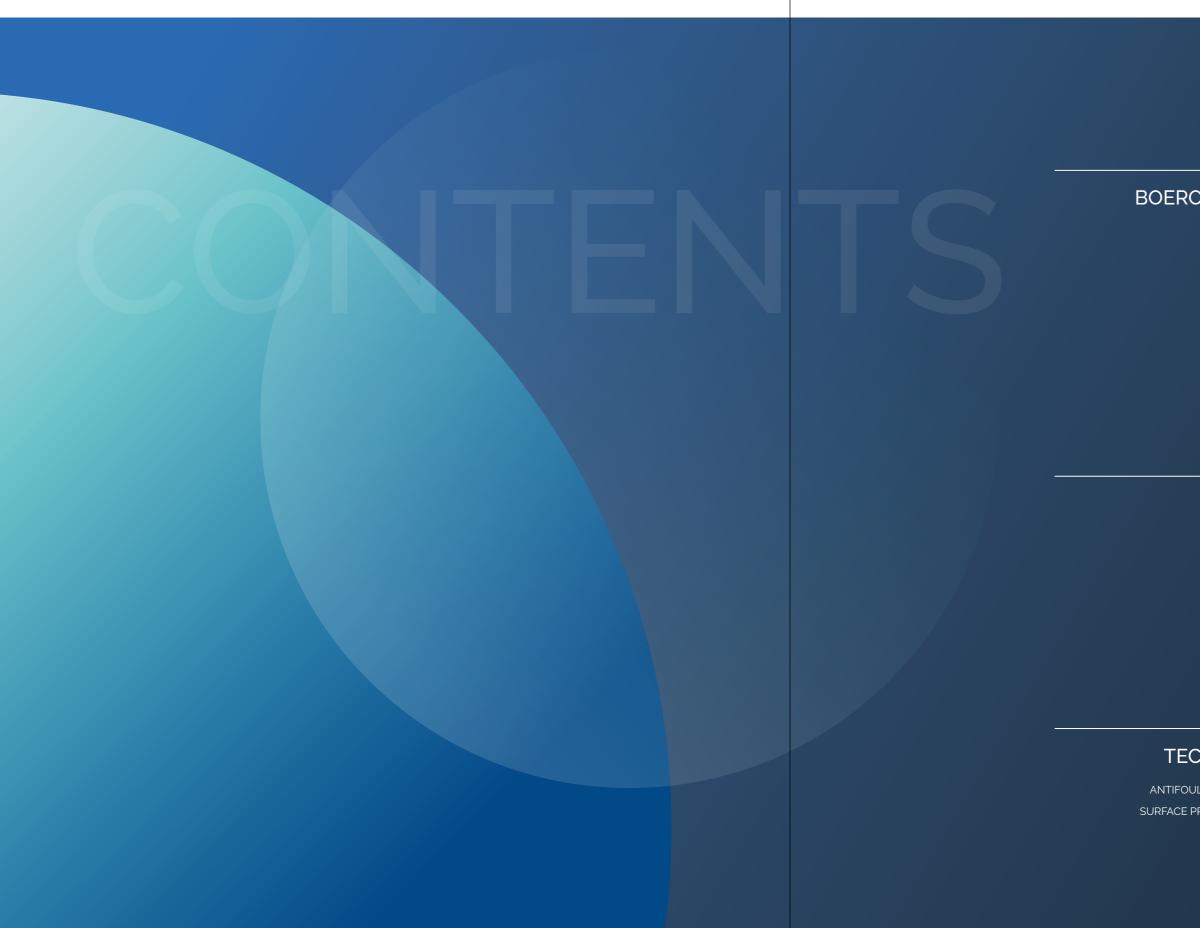
# INNOVATION IS THE SOLUTION







# **BOERO YACHTCOATINGS**

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# YACHTCOATI



# PANTS TO PERFORM

performance. of simply extraordinary quality. the performance of boats, a sense of style that that redefines the standards of excellence.

# Boero has always had a mission to improve

- This quest for perfection has guided our approach
- for decades, to offer the market an experience
- It involves cutting edge technology that improves
- enhances their beauty, and ultimate performance

# THE VALUES OF A CHOICE

Experience, innovation, beauty. Welcome to a world where the ultimate is standard.

Choosing Boero YachtCoatings opens up a world of absolute values.

The know-how of a storied company with 50 years' experience as a leading producer of industry-beating coating products. The expertise chosen by top shipyards to protect and decorate the world's finest yachts and superyachts.

The all-Italian pleasure of sharing the experience by supporting customers throughout the entire production process.

Boero YachtCoatings has worked on over 1,000 yachts worldwide, providing more than 700,000 square meters of protection for leading international shipyards: Azimut | Benetti Group, Baglietto, CRN, Ferretti Yachts, Isa Yachts, Palumbo Superyachts, Perini Navi, Sanlorenzo, Tankoa Yachts.







# PIONEERING PERFORMANCE

Progress is pushing boundaries and having the ability to go beyond them.

Imprinted in the DNA of Boero YachtCoatings is a natural aptitude for continuous improvement, which has guided the brand's approach right from the outset. It translates into the careful selection of raw materials and the meticulous control of every coating system, ensuring unbeatable performance for every product. But it also means compliance with the highest international standards, efficiency and cutting edge logistics, from production and storage to the shipment of the end product.

It is a success born of the desire to push the boundaries of excellence every day.



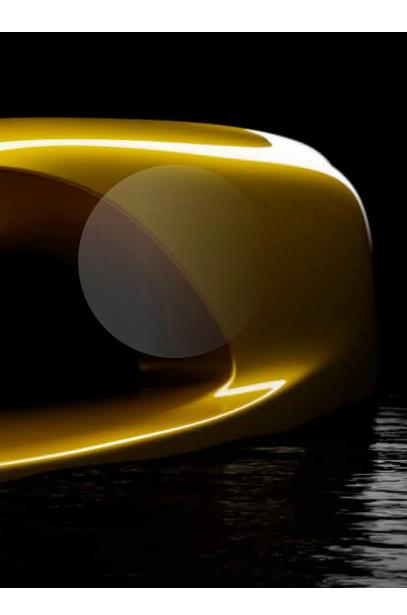
Transforming colour into a work of art, to claim a special place on the water.

For Boero YachtCoatings beauty, too, is an absolute value.

This passion is the driving force behind research to align the world of colours with new style trends, but also to extend the product range and explore new expressive horizons.

It is a research effort that aims to make outstandingly attractive boats even more beautiful, so that their owners can make a unique personal statement.

# OUTSTANDING BEAUTY



A dedicated R&D centre, a talented team and pioneering research. Progress starts here.

The beating heart of the Boero YachtCoatings research effort is the **"Riccardo Cavalleroni" R&D centre**.

The numbers speak for themselves: **1,200 square meters of surface area**, over **technical specialists**, two dedicated research units and two technical training centers for the two business units, **Building** and **Yachting**, and **3% of turnover invested** in innovation every year.

The Yachting area drives the future of production processes and new coating systems that will enhance the beauty and improve the performance of any boat.

The division has established partnerships with research centers and universities recognised at European and global level (RISE Research Institutes of Sweden, Göteborg University, Portsmouth University, CNR, Politecnico di Milano and others) and works on innovative projects including those financed by the European Community, such as **LEAF** (Low Emission Antifouling).

These partnerships have contributed to professional training for a team of top researchers and engineers. Seen as one of the brand's key assets, the team creates specific types of product on an ad hoc basis for the yachting industry, from primers to fillers and from antifouling coatings to enamel paints.

The areas of study are product innovation (smart coating, sustainability, green chemistry), the integration of new technology in production processes, the reduction of environmental impact (VOC, REACH), and certifications (BPR, CLP).

The scientific research undertaken by Boero YachtCoatings is applied across the product range, combining top performance with an ongoing focus on the environment and legal regulations.

# **3%** OF TURNOVER INVESTED IN R&D

# WHERE THE FUTURE IS BORN

# **1,200 M<sup>2</sup>** OF SURFACE AREA

# **37** TECHNICAL SPECIALISTS

# 120,000 M<sup>2</sup> TOTAL SURFACE AREA

# 12,000 M<sup>2</sup> PRODUCTION

6,000 M OUSES AND THE SERVIC

# WHERE INNOVATION **IS CREATED**

# 120,000 square meters of production facility. Great efficiency needs great size.

The Boero YachtCoatings production site, opened in 2009, is in Italy, in Rivalta Scrivia near Alessandria.

Out of a total area of 120,000 square meters, 12,000 are dedicated to production and 6.000 to warehouses and services.

The factory, one of the most important production facilities for the paint and coating industry in Europe, makes use of advanced process technology, ensures high quality standards for end products, and provides industry-beating logistics services that make Boero YachtCoatings a leader on the Italian market.

A global network of experts. Quality knows no boundaries. Every year Boero YachtCoatings ships **over 250,000 containers** of more than 700 different products to every country in the world with a significant role on the **international yachting** scene.

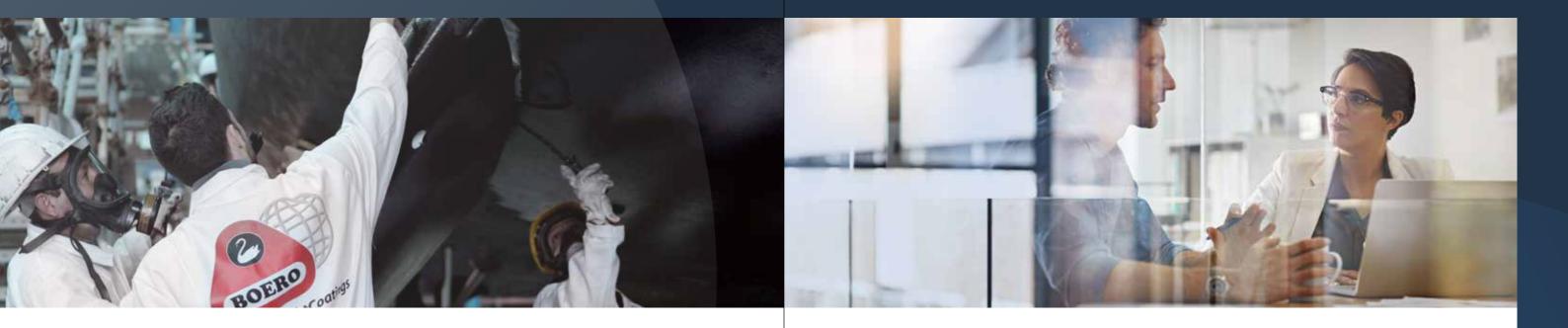
The company's international expansion strategy is driven by a **global network** of national distributors and locally-based technical and sales staff.

This is how Boero YachtCoatings guarantees **consulting services**, **after sales assistance** and **product availability** in countries in Europe, North Africa and the Middle East.

Wherever there is a passion for the sea, wherever there is the need for uncompromising quality, Boero YachtCoatings is there.

# THE MARKET IS THE WORLD





# **BYC**academy

# SCHOOL OF EXCELLENCE

A way to share the most valuable asset: knowledge.

In an increasingly competitive and demanding industry, it is essential to invest in people, transferring expertise to them and the tools to share it. Which means offering them an **opportunity to stimulate individual growth** and **expertise**, creating in this way the value added needed to respond to market challenges.

That is why the **BYC Academy** was set up as a new structure with a **team of selected Boero specialists** who have specific skills in various areas. It represents the ideal combination of experience (over 50 years and over 1,000 yachts and superyachts), know-how and team work to help customers and users achieve their production goals. Striving for maximum quality, personalisation and the reduction of error margins are fundamental criteria for both new constructions and refitting projects. These factors form the basis of the comprehensive training programme offered by the **BYC Academy**, created to tackle real problems, to share solutions, ideas and best practices, and to activate action learning processes in all subject areas involved, from the hull to the top side.

For more information: info@bycacademy.com



Believing in people who believe in challenges and helping them perform better.

Boero YachtCoatings' natural tendency to **push beyond limits** is expressed in **sponsorship and partnership** projects.

The company has always shared its values by supporting unconventional businesses, nonprofit associations, and comprehensive eco sustainability projects linked to yachting world nonprofits.

We build **lasting partnerships** and support projects and initiatives with organisations that share our values of **quality**, **innovation and performance**, exploiting our natural inclination to push beyond our own limits in the ongoing **quest for perfection**.

# PROJECI BEYOND PRODUC



# AN ITALIAN STORY

From Boero Group to Boero YachtCoatings. 200 years of innovation.

Two centuries of history: another Boero YachtCoatings record. The business began life in 1831 with the acquisition of a small factory that made white lead powder. As far back as the early 1900s, a finely-honed business sense combined with leading edge technology drove rapid development in paint production for the construction industry.

In the 1970s, ahead of its time, the professional expertise gained over the years by the company encouraged it to invest in and develop a Business Unit devoted exclusively to the **yacht segment**.

# Architectural & Deco



As a result, Boero Group today can boast a position of leadership in two strategic sectors: **Building** and **Yachting**.

Today, Boero YachtCoatings is an **integrated company** that continues to develop **expertise** and add value across all corporate processes: **research**, **innovation**, **production**, **distribution**, **assistance and care for the environment**.

An inborn desire for improvement that has been setting the company's course for decades, to offer the market the extraordinary experience of **absolute quality**.





# PRO DUC





# ANTIFOULING

# ANTIFOULING



# ALTURA 619 PLUS P619.

Long life antifouling with high copper content

High performance long life antifouling free of organostannic biocides and containing copper, formulated to protect wood, steel and fibreglass hulls even under aggressive water conditions. Compliant with IMO (AFS/CONF/26) antifouling requirements; contains active substances in accordance with the BPR (Biocidal Products Regulation (EU) No 528/2012) White is the only colour suitable for light





# SCIROCCO 622 PLUS P622.

Hard matrix antifouling

Hard matrix antifouling containing copper compounds for application on steel, wood and fibreglass hulls. Can be used in all types of water, including lagoons. Compliant with IMO (AFS/CONF/26) antifouling requirements; contains active substances in accordance with the BPR (Biocidal Products Regulation (EU) No 528/2012). White is the only colour suitable for light alloy hulls.





-	



# ADMIRAL 933 PLUS P933.

Self-polishing antifouling

Compliant with the BPR. White is the only colour suitable for light alloy hulls.

0,75 l	2,5 l
$\bullet$	$\bullet$
	•

APPLICATIONS NON PROFESSIONAL USE 











\* The tints reproduced are only indicative



TECHNICAL SPECIFICATIONS	
Theoretical coverage	12 m²L
Number of coats	2
Overcoating min/max	6 h/ -
Launch min/max	12 h/1 month
Brush/Roller thinner	703 (Only for cleaning tools)

12 m²L
2
6 h⁄ -
12 h/1 month
703 (Only for cleaning tools)

Self-cleaning antifouling formulated based on new technology, with specific copolymers and biocides for controlled film solubility. Copper oxide-based, it can be applied on wood, steel and fibreglass hulls.

TECHNICAL SPECIFICATIONS	
Theoretical coverage	12,5 m²L
Number of coats	2
Overcoating min/max	6 h/ -
Launch min/max	12 h/1 month
Brush/Roller thinner	703 (Only for cleaning tools)

For more product information see the technical data sheet on www.boeroyachtcoatings.com

# ANTIFOULING



# CROSSOVER 615.

COLOURS'

001 White

201 Black

171 Red

118 Dark Blue

High quality ablative antifouling

High quality ablative antifouling available in bright colours. The new formula allows application on all substrates (including aluminum). Suitable for all boats.

NON PROFESSIONAL USE		
PROFESSIONAL USE		

0.75 l	2.5 l	10 l	TECHNICAL SPECIFICATIONS	
			Theoretical coverage - colours	8 m²L
			Theoretical coverage - white	9 m²L
ĕ	ĕ	ĕ	Number of coats	2
			Overcoating min/max	6 h/ -
			Launch min/max	12 h/1 month
			Brush/Roller thinner	703 (Only for cleaning tools)



# **ORION EXTRA** 618.

Antifouling for propellers, shafts and outdrives

0.25 l

Hard matrix antifouling for use on propellers, shafts, outdrives, flaps, etc. Excellent adhesion and good antifouling power. The paint system requires a first coat of Orion Primer. Compliant with the BPR.



٩S	 COLOURS*	
IONAL USE	001 White	
	065 Grey	
$\square$	201 Black	
U		
LUSE		
$\square$		

 TECHNICAL SPECIFICATIONS	
Theoretical coverage	7.5 m <sup>2</sup> L
Number of coats	2
Overcoating min/max	8 h/-
Launch min/max	24 h/30 days
Brush/Roller thinner	693



# **REGAFLON** 659.

Friction-reducing additive for antifouling

Friction-reducing additive specifically formulated with fluoropolymers for use with all antifouling in the Boero YachtCoatings range to improve flow and glide. Can also be used as an additive in the final coat of antifouling. One 0.375 l tin is sufficient for 2.5 l of antifouling.



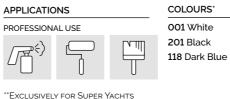
# ANTIFOULING

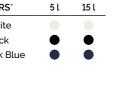




Top quality long life antifouling

Highly effective long life antifouling with very high copper content that protects wood, iron and fibreglass hulls for multiple seasons. Certified by Rina and Lloyd's Register. Compliant with the BPR (Biocidal Products Regulation). White is the only colour suitable for light alloy hulls.





\*\*EXCLUSIVELY FOR SUPER YACHTS



# MAGELLAN 630 EXTRA E630.

Self-polishing SPC antifouling

Copper-free self-polishing antifouling with innovative SPC (Self Polishing Copolymer) technology that optimises fuel consumption and reduces emissions (CO<sub>2</sub>). Can be applied on all substrates, including aluminium. Compliant with the BPR. Depending on the thickness applied, it is suitable for all boats and multiple seasons.

APPLICATIONS					
PROFESSIONAL USE					





# GIRAGLIA 633 EXTRA E633.

Top quality self-polishing antifouling

Premium quality hydrophile matrix antifouling with excellent antifouling power and natural smoothness under all operational conditions. Can be used on all boats and is effective in warm and temperate seas and in mixed waters. Does not build up excessive thickness over time. Compliant with the BPR. White is the only colour suitable for light alloy hulls.

COLOURS*	5 L	15 l	TECHNICAL SPECIFICATIONS	
001 White			Theoretical coverage	8.3 m <sup>2</sup> L
201 Black 118 Dark Blue	•	•	Number of coats	2
118 Dark Blue 171 Red	ĕ	ĕ	Overcoating min/max	6 h⁄ -
111 Light Blue			Launch min/max	12 h/1 month
			Brush/Roller thinner	703 (Only for cleaning tools)

APPLICATIONS PROFESSIONAL USE

U

PROFESSIONAL USE



TECHNICAL SPECIFICATIONS	
Theoretical coverage - colours	8.3 m <sup>2</sup> L
Theoretical coverage - white	7.7 m²L
Number of coats	2
Overcoating min/max	6 h/ -
Launch min/max	12 h/1 month
Brush/Roller thinner	703 (Only for cleaning tools)



PROFESSIONAL USE



TECHNICAL SPECIFICATIONS	
Theoretical coverage	8 m²L
Number of coats	2
Overcoating min/max	6 h/ -
Launch min/max	12 h/1 month
Brush/Roller thinner	703 (Only for cleaning tools)

PROFESSIONAL USE



For more product information see the technical data sheet on www.boeroyachtcoatings.com

# ANTIFOULING



# SCIROCCO 622 EXTRA E622.

Long life antifouling



PROFESSIONAL USE

Premium quality hard matrix copper-based antifouling for high protection. Can be used on all types of water, including lagoons. Compliant with the BPR. White is the only colour suitable for light alloy hulls.



COLOURS*	5 l	15 l
001 White		
201 Black	$\bullet$	•
118 Dark Blue		

TECHNICAL SPECIFICATIONS	
Theoretical coverage	12 m <sup>2</sup> L
Number of coats	2
Overcoating min/max	6 h⁄ -
Launch min/max	12 h/1 month
Brush/Roller thinner	703 (Only for cleaning tools)





# SEASON 952 EXTRA E952.

Hard matrix antifouling



Seasonal hard matrix antifouling containing copper compounds. Can be used on steel, wood and fibreglass hulls and in mediumaggressive waters. Compliant with the BPR (Biocidal Products Regulation (EU) No. 528/2012). White is the only colour suitable for light alloy hulls.

# APPLICATIONS



COLOURS	5 l	15 l
001 White		
201 Black	$\bullet$	•
118 Dark Blue		
171 Red		
111 Light Blue		

TECHNICAL SPECIFICATIONS	
Theoretical coverage	8 m²L
Number of coats	2
Overcoating min/max	6 h⁄ -
Launch min/max	12 h/1 month
Brush/Roller thinner	703 (Only for cleaning tools)







# PRIMERS

# PRIMERS



# DELTA 3000 653.

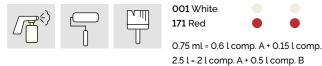
10 l = 8 l comp. A + 2 l comp. B

Universal epoxy primer

COLOURS\*

Superior performance epoxy primer used as basecoat on difficult substrates, including aluminium, fibreglass, steel and wood. Provides excellent adhesion for coating with both epoxy fillers and high-build two-component undercoats. Recommended as primer in marine paint systems for surfaces both above and below the waterline.

# APPLICATIONS



0.75 l	2.5 l	10 l	TECHNICAL SPECIFICATIONS	
		_	Theoretical yield	7 m²L
•	•		Number of coats	1
omp. A + 0.15 l comp. B A + 0.5 l comp. B A + 2 l comp. B		np. B	Overcoating min/max	6 h/72 h
			Sanding	18 h
	.p. –		Pot life	8 h
			Catalysis ratio by volume	4:1
			Spray thinner and % dilution	693 10%
			Brush/Roller thinner and % dilution	693 10%

# PRIMERS

**Potar Free** 

# EPOTAR FREE 663.

Two-component anticorrosive epoxy primer

High-build anticorrosive epoxy coating containing aluminium, developed specifically for waterproofing metal substrates. Excellent physical properties including adhesion, hardness and abrasion resistance.

APPLICATIONS			COLOURS'	16 l
		للاحما	202 Aluminium	
		Ŧ	16 l = 11.5 l comp. A + 4	1.5 l comp.

B



# DEFENDER 613.

Two-component epoxy primer

Modified two-component epoxy primer for use on any substrate both as primer and as undercoat in paint systems. One of its strengths is that any Boero antifouling can be applied after up to three months without sanding. Ideal not only for hulls but also the topside and superstructure.

# APPLICATIONS



COLOURS*	0.75 l	2.5 l	10 l
001 White			
259 Grey			
0.75		0101	

0751 251

0.75 ml = 0.57 l comp. A + 0.18 l comp. B 2.5 l = 1,87 l comp. A + 0.63 l comp. B 10 l = 7.5 l comp. A + 2.5 l comp. B

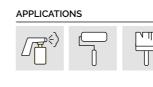
TECHNICAL SPECIFICATIONS	
Theoretical coverage	3.6 m <sup>2</sup> L
Number of coats	2/4
Overcoating with Defender min/max	4 h/6 months
Overcoating with AF min/max	6 h/3 months
Sanding	12 h
Pot life	5 h
Catalysis ratio by volume	3:1
Spray thinner and % dilution	693 15-25%
Brush/Roller thinner and % dilution	693 max 5%



# BOEROGUARD 967.

Two-component high-solid epoxy primer

Surface tolerant two-component epoxy primer based on a combination of resins and pigments that give it excellent physical properties, including adhesion, elasticity and resistance to abrasion and impact. Good resistance to freshwater and seawater. High-build applications are possible because of the high solids content. Suitable for application on surfaces with ST2 preparation and sanded surfaces. Can also be used in anti-osmosis systems.



COLOURS*	2,5 l	20 l	
001 White			
2.5 l = 2 l comp.	A+0.5lc	omp. B	
20 l = 16 l comp. A + 4 l comp. B			

С P С

TECHNICAL SPECIFICATIONS	
Theoretical coverage	3.1 m²L
Number of coats	2
Overcoating min/max	10 h/72 h
Sanding	24 h
Pot life	12 h
Catalysis ratio by volume	2.6:1
Spray thinner and % dilution	693 10%
Brush/Roller thinner and % dilution	693 10%

TECHNICAL SPECIFICATIONS	
Theoretical coverage	3.8 m²L
Number of coats	1/-
Overcoating min/max	12 h/-
Pot life	2 h
Catalysis ratio by volume	4:1
Spray thinner and % dilution	693 10%
Brush/Roller thinner and % dilution	693 10%

# PRIMERS



# ANCHORGUARD 625.

Primer for fibreglass

COLOURS\* 0.75 l

027 Pink

Single-component adhesion primer for fibreglass. Improves adhesion for antifouling and singlecomponent products applied on new gelcoat, after degreasing and cleaning to remove wax and greasy substances used to facilitate fibreglass detachment from the mould. Surface preparation required before application.

2.5 l	TECHNICAL SPECIFICATIONS	
	Theoretical coverage	15 m²L
	Number of coats	1
	Overcoating min/max	4 h/6 h
	Brush thinner	693 (Only for cleaning tools)



# MARINE PRIMER 645.

Anticorrosive two-component epoxy primer

2.5 l

Anticorrosive two-component epoxy primer for application on any substrate, both as primer and as undercoat in paint systems. Can be used in systems for hulls, topsides and superstructures.

# APPLICATIONS

 COLOURS'
001 White
259 Grey

TECHNICAL SPECIFICATIONS	
Theoretical coverage	7 m²L
Number of coats	2/4
Pot life	6 h
Overcoating min/max	6 h/3 days
Sanding	18 h
Catalysis ratio by volume	3:1
Spray thinner and % dilution	693 max 5%
Brush/Roller thinner and % dilution	693 max 5%



# ORION PRIMER 664.

Primer for propellers, shafts, outdrives

Chromate-free primer for bronze and light alloy propellers, formulated specifically for excellent adhesion even on difficult substrates like propellers and shafts. Can also be used on outdrives.

APPLICATIONS	COLOURS*	0.25 l	TECHNICAL SPECIFICATIONS	
	071 Green	•	Theoretical coverage	20 m²L
			Number of coats	1
			Overcoating min/max	2 h/5 h
			Sanding	5 h
			Spray thinner and % dilution	693 3%
			Brush/Roller thinner and % dilution	693 3%



\* The tints reproduced are only indicative



# **FILLERS**

# **FILLERS**

38



# EPOLIGHT WIN 656.

Ultra-light two-component high-build epoxy filler

Ultra-light two-component high-build epoxy filler recommended to obtain an aesthetically perfect surface without significantly increasing overall weight. Easy to apply in both hot and cold climates. High-build applications possible with one coat, without sagging or uneven thickness. Easy to sand and can be applied on both steel and aluminium substrates.

APPLICATIONS

H
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TECHNICAL SPECIFICATIONS	
Theoretical coverage	2-8 m²L
Overcoating min/max	24 h/48 h
Sanding	24 h
Pot life	60 min
Catalysis ratio by volume	2:1
	Theoretical coverage Overcoating min/max Sanding Pot life



# EPOYACHT 603.

Epoxy filler with low specific weight

5 l

20 l

Epoxy filler with low specific weight suitable for all boats. Can be applied on any substrate, after suitable treatment, to obtain perfectly smooth surfaces. Easy to mix, work and sand and with an excellent aesthetic appearance.

# APPLICATIONS



5 l = 2.5 l comp. A + 2.5 l comp. B 20 l = 10 l comp. A + 10 l comp. B

COLOURS'

261 Orange

 TECHNICAL SPECIFICATIONS	
Theoretical coverage	0-8 m²L
Overcoating min/max	24 h
Sanding	24 h
Pot life	60 min
Catalysis ratio by volume	1:1



# EPOYACHT FAST 603.

Fast drying epoxy filler with low specific weight

Epoxy filler with low specific weight suitable for all boats. Can be applied on any substrate, after suitable treatment, to obtain perfectly smooth surfaces. Easy to mix, work and sand and with an excellent aesthetic appearance. For refit operations, Epoyacht can be catalysed on small areas with Fast catalyser 603.999 to reduce application time.



270 Orange	•	•	_
5 l = 2.5 l comp. A + 2.9 20 l = 10 l comp. A + 14			-

5l 20l

TECHNICAL SPECIFICATIONS	
Theoretical coverage	0-8 m²L
Overcoating min/max	24 h
Sanding	12 h
Pot life	20 min
Catalysis ratio by volume	1:1

# FILLERS

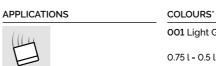
# 

Epomat

# EPOMAR 604.

Epoxy filler for skim coating

Special filler for skim coating wood, steel, aluminium and fibreglass substrates both above and below the waterline. Solvent-free and therefore not subject to shrinkage while drying. Easy to apply even on large surfaces and to sand when both dry and wet. Recommended for smoothing substrates treated with highbuild epoxy fillers (Epolight). Can also be mixed with Epolight.



001 Light Grey 0.75 l = 0.5 l comp. A + 0.25 l comp. B 4 l = 2.6 l comp. A + 1.4 l comp. B

0.75 l

41

# BOERODECK 602. Boerodeck APF

# Two-component epoxy filler

Two-component epoxy filler for use on decks as undercoating. and compression.

PLICATIONS	COLOURS*	20 l
<u>III</u>	041 Blue	•
	20 l = 10 l comp. A + 10 l comp	р. В



# EPOXYCOQUE 260.

Two-component fast drying epoxy filler

Can be applied in thicknesses up to 1 cm and for skim coating. Easy to sand. Reduced sensitivity to low temperatures during polymerisation. Waterproof filler not subject to shrinkage. For direct application on fibreglass.

APPLICATIONS	COLOURS'	0.5 l
(()_4	001 Light Ivory	
	0.5 l = 0.25 l comp. A +	0.25 l comp. B

COLOURS

\* The tints reproduced are only indicative

3 m²L
18 h/72 h
24 h
90 min
2:1

Solvent-free, it contains a special mix of inert substances that give it excellent resistance to water

TECHNICAL SPECIFICATIONS	
Theoretical coverage	2-8 m²L
Overcoating min/max	24 h/-
Sanding	24 h
Pot life	1 h
Catalysis ratio by volume	1:1

TECHNICAL SPECIFICATIONS	
Theoretical coverage	0-1 m <sup>2</sup> L
Overcoating min/max	3-4 h/-
Sanding	3-4 h
Pot life	30 min
Catalysis ratio by volume	1:1

For more product information see the technical data sheet on www.boeroyachtcoatings.com

# FILLERS



# STUCCO VELOX 706.332.

Single-component synthetic filler for skim coating

Generally used for skim coating at a maximum thickness of one millimeter for single component systems above the waterline and on superstructures. Cannot be used in systems subject to continuous or discontinuous immersion. Applications of over one millimeter thickness can cause cracking in single-component systems above the waterline and on superstructures. Stucco Velox can be overcoated with synthetic primers and finishes including Noxy, Altura TX and Fishermar.

APPLICATIONS	COLOURS*	0.75 Kg	TECHNICAL SPECIFICATIONS	
	153 White		Theoretical coverage	0-1 m <sup>2</sup> L
			Overcoating min/max	24 h
			Sanding	24 h



# UNDERCOATS

# UNDERCOATS



# EPOSPRAY HIGH BUILDING 612.

Two-component high-build epoxy undercoat

High-build undercoat for spray application directly on EPOYACHT, EPOLIGHT or EPOMAR fillers. Contains materials with properties that improve the end result, particularly for dark finishes, and help even out any touch-ups during refit work. Excellent adhesion combined with good sandability result in surfaces suitable for subsequent coats of epoxy or polyurethane undercoat.

APPLICATIONS

COLOURS*	4 L
004 Ivory	
4 l = 3.04 l comp. A + 0.96 l	comp. B

 TECHNICAL SPECIFICATIONS	
Theoretical coverage	3 m²L
Number of coats	1/2
Overcoating min/max	24 h/72 h
Sanding min/max	24 h
Pot life	6 h
Catalysis ratio by volume	3:1
Spray thinner and % dilution	693 20%

# UNDERCOATS

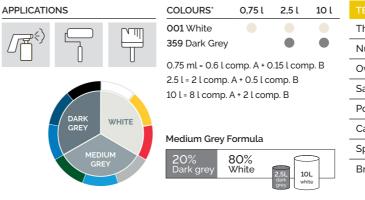
0000

COMP.B

# EPOPLY 962.

Two-component epoxy undercoat

Epoxy filler undercoat for use above the waterline in two-component paint systems. With excellent compactness and flow, it is easy to sand and ensures a perfect surface finish. Undercoat available in the two colours white and dark grey, created specifically for mixing to obtain various shades of grey. The shade of undercoat recommended for optimum results is indicated below.





# DELTA UC HB 636.

Two-component epoxy undercoat

10 l

Two-component high-build epoxy undercoat for epoxy and polyurethane paint systems. With outstanding protection, resistance and adhesion properties, it has many uses on all properly prepared substrates both above and below the waterline.

# APPLICATIONS



COLOURS*	0.75 l	2.5 l
051 Grey		

0.75 l = 0.6 l comp. A + 0.15 l comp. B 2.5 l = 2 l comp. A + 0.5 l comp. B 10 l = 8 l comp. A + 2 l comp. B

TECHNICAL SPECIFICATIONS	
Theoretical coverage	3.3 m²L
Number of coats	1/-
Overcoating with epoxy or polyester products min/max	18 h/72 h
Overcoating with AF (Antifouling)	12 h/24 h
Sanding min/max	24 h
Pot life	8 h
Catalysis ratio by volume	4:1
Spray thinner and % dilution	693 15%
Brush/Roller thinner and % dilution	693 15%



# UNDERCOAT PRO 670.

Two-component polyacrylic undercoat

Acrylic polyurethane undercoat with the characteristics of an undercoat or filler undercoat according to the thinner ratio. Excellent adhesion both to epoxy and polyester products. High dry residue. Available in two colours (white and dark grey) that can be mixed to obtain various shades of grey, to facilitate overcoating with low hiding power colours. It has a semi-glossy appearance that accentuates the surface preparation, as well as excellent sandability.



COLOURS\* 2,5 l 001 White 359 Dark Grey 2.5 l = 2 l comp. A + 0.5 l comp. B

TECHNICAL SPECIFICATIONS	
Theoretical coverage	6.7 m <sup>2</sup> L
Number of coats	1
Overcoating min/max	18 h/72 h
Sanding	24 h
Pot life	8 h
Catalysis ratio by volume	4:1
Spray thinner and % dilution	693 15%
Brush/Roller thinner and % dilution	693 5%

6 m²L
4 m <sup>2</sup> L
2
30 min/2 h
24 h
2 h
4:1
P698 15-25%

# UNDERCOATS



# MISTRAL FONDO 628.

Chlorinated rubber undercoat

Anticorrosive single-component chlorinated rubber undercoat with excellent waterproofing properties, developed for surfaces below the waterline. Ideal for use as a sealer on old antifouling of unknown composition before applying the new coating. High-build applications create a "barrier effect" between the water and treated surfaces. For application on suitably prepared steel and wood surfaces in boat interiors and exteriors. Also recommended for use as an undercoat on surfaces above the waterline in single-component paint systems.

|--|--|--|

0.75 l	2.5 l	5 L	TECHNICAL SPECIFICATIONS	
			Theoretical coverage	6.3 m²L
			Number of coats	1/3
			Overcoating min/max	8 h/-
			Spray thinner and % dilution	703 10%
			Brush/Roller thinner and % dilution	703 10%



# **GIANO** 646.

COLOURS\*

001 White

COLOURS\*

051 Metallic Grey

Single-component universal undercoat

0.75l 2.5l

Single-component epoxy anti-rust undercoat that allows the application of single-component alkyd and/or polyurethane enamels on new or older two-component products. Can be applied directly to all substrates after suitable preparation. Easy to apply by brush, roller or spray.

# APPLICATIONS



TECHNICAL SPECIFICATIONS	
Theoretical coverage	8 m²L
Number of coats	1/2
Overcoating min/max	5 h/48 h
Sanding	24 h
Spray thinner and % dilution	703 max 25%
Brush/Roller thinner and % dilution	703 max 5%



# NOXY 662.

High-resistance anti-rust

0,75 l

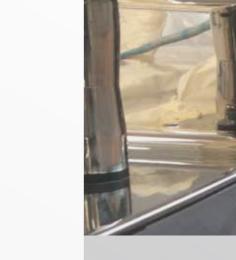
2,5 l

Synthetic anti-rust paint containing high quality phosphates, recommended to protect steel surfaces and as wood primer. Stands out for excellent resistance to weathering in marine and light industry environments. Chromate and lead-free.

APPLICATION	s
APPLICATION	5

APPLICATIONS			COLOURS*
			051 Grey 161 Orange

TECHNICAL SPECIFICATIONS	
Theoretical coverage	11 m²L
Number of coats	1/2
Overcoating min/max	24 h/96 h
Sanding	24 h
Spray thinner and % dilution	703 max 10-15%
Brush/Roller thinner and % dilution	703 max 10%



\* The tints reproduced are only indicative



# TOPCOATS

# CHALLENGER PRO



# CHALLENGER PRO P673.

Two-component polyacrylic direct gloss finish

Challenger Pro is a two-component polyacrylic finish that meets protection and aesthetic requirements for substrates exposed to typical marine conditions. Challenger Pro is available in countless pastel colours.



¶ ( <sup> </sup>	

COLOURS	2 l*	TECHNICAL SPECIFICATIONS
See colour chart		Theoretical coverage
'Also available on request in 4 l tins for orders over 100 litres. Please contact our Sales Office.		Number of coats
		Wet on wet overcoating at 20°C min/max
		Sanding at 20°C
		Polishing at 20°C
		Complete crosslinking at 20°C
		Catalysis ratio by volume
		Spray thinner and % dilution

# CHALLENGER PRO



CHALLENGER PRO 2L P677.

Polyacrylic pastel finish

Dual layer two-component polyacrylic pastel finish that meets protection and aesthetic requirements for substrates exposed to typical marine conditions. Must be overcoated with Challenger Pro Clear.

APPLICATIONS			

9 m²L

20'/90'

15-25°C P698 max 20-45% 22-35°C P697 max 20-45%

24 h 24 h 7 days 2:1

2

COLOURS	2 l*	TECHNICAL SPECIFICATIONS	
See colour chart		Theoretical coverage	10 m²L
'Also available on request in 4 l tins for orders over 100 litres. Please contact our Sales Office.		Number of coats	2
		Wet on wet overcoating at 20°C min/max	20'/90'
		Wet on wet overcoating with clearcoat at 20°C min/max	1 h/18 h
		Catalysis ratio by volume	10:1
		Spray thinner and % dilution	15-25°C P698 max 50%
			22-35°C P697 max 50%



# CHALLENGER PRO SPECIAL EFFECTS P675.

Metallic polyacrylic finish

Dual layer two-component polyacrylic metallic finish that meets protection and aesthetic requirements for substrates exposed to typical marine conditions. Must be overcoated with Challenger Pro Clear and can be tinted in any colour, with metallic, pearl or special effect finishes.

# APPLICATIONS



COLOURS	2 l*	TECHNICAL SPECIFICATIONS	
See colour chart		Theoretical coverage	12 m²L
'Also available on request in 4 l tins for orders over 100 litres. Please contact our Sales Office.		Number of coats	2
		Wet on wet overcoating at 20°C min/max	20'/90'
		Wet on wet overcoating with clearcoat at 20°C min/max	1 h/18 h
		Catalysis ratio by volume	10:1
		Spray thinner and % dilution	15-25°C P698 max 50-70%
			22-35°C P697 max 50-70%



# CHALLENGER PRO MATT P683.

Two-component polyacrylic matt finish

Two-component polyacrylic matt finish developed for application in specific areas (ceilings, interiors, etc.) and for exteriors (hi-tech boats, particularly black), with excellent resistance to UV rays and weathering. Supplied in white and black and, on request, various shades of white and grey.



COLOURS	2 l*	TECHNICAL SPECIFICATIONS	
See colour chart		Theoretical coverage	10 m²L
*Also available on request in 4 l tins		Number of coats	2
for orders over 100 litres. Please co our Sales Office.		Wet on wet overcoating at 20°C min/max	20'/90'
		Sanding at 20°C	24 h
		Complete crosslinking at 20°C	7 days
	Catalysis ratio by volume	2:1	
		Spray thinner and % dilution	15-25°C P698 max 20%
			22-35°C P697 max 20%

# CHALLENGER PRO



# CHALLENGER PRO CLEAR P690.

Two-component polyacrylic clear varnish

2l 5l

Two-component polyacrylic clear varnish with outstanding resistance in marine environments. Non-yellowing, it can be used on all substrates, including wood. Provides protection for dual layer pastel, metal or pearl basecoats.

APPLICATIONS

ᡔᢅᡜ᠅

0 0 200 Colourless

COLOURS

COLOURS

100 Colourless

	TECHNICAL SPECIFICATIONS	
	Theoretical coverage	10 m²L
	Number of coats	2
	Wet on wet overcoating at 20°C min/max	20'/90'
	Sanding at 20°C	24 h
	Polishing at 20°C	24 h
	Complete crosslinking at 20°C	7 days
	Catalysis ratio by volume	2:1
	Spray thinner and % dilution	15-25°C P698 max 20-35%
		22-35°C P697 max 20-35%

# CHALLENGER PRO



# HARDENER PRO P674.

Hardener for Challenger Pro and matt basecoats.

COLOURS 11 999 Colourless  $\bigcirc$ 



# HARDENER PRO CLEAR & TOPCOAT P690.

Hardener

Hardener for Challenger Pro Clear.

COLOURS 1l 2,5l 0 999 Colourless  $\bigcirc$ 

Thinner Suitable for room temperature.

THINNER PRO P698.

COLOURS 1l 5l 000 Colourless  $\bigcirc$  $\bigcirc$ 

# THINNER PRO FAST P696.



Suitable for low temperatures.

COLOURS	11	51
000 Colourless	0	0



Thinner

Suitable for high temperatures.

COLOURS	11	5 L
000 Colourless	0	0



# CHALLENGER PRO CLEAR MATT P690.

Two-component acrylic clear varnish

21

 $\bigcirc$ 

Two-component acrylic clear varnish with high opacity and resistance to scratching. Protects the substrate from UV rays and weathering, producing an excellent aesthetic effect. Used on pastel, metallic or pearl dual layer matt basecoats or when a clear varnish with excellent protection properties is required.

APPLICATIONS			

TECHNICAL SPECIFICATIONS	
Theoretical coverage	11 m²L
Number of coats	2
Wet on wet overcoating at 20°C min/max	20'/120'
Sanding at 20°C	48 h
Polishing at 20°C	48 h
Complete crosslinking at 20°C	7 days
Catalysis ratio by volume	3:1
Spray thinner and % dilution	15-25°C P698 max 50-70%
	22-35°C P697 max 50-70%

P697.

For more product information see the technical data sheet on www.boeroyachtcoatings.com

# CHALLENGER PRO



# THINNER PRO SHADE P695.

1l

 $\bigcirc$ 

Thinner

Suitable for touch-ups with Challenger Pro and Challenger Pro Clear

COLOURS 000 Colourless



# SURFACE CLEANER PRO P699.

11

 $\bigcirc$ 

1l  $\bigcirc$ 

Solvent-based cleaner

For final surface cleaning before painting.

COLOURS 000 Colourless



# SURFACE CLEANER PRO H<sub>2</sub>O P692.

Water-based cleaner

For final surface cleaning before painting.

COLOURS 000 Colourless



# BLENDING AGENT P508.

Resin

Suitable for touch-ups with Challenger Pro.

 $\bigcirc$ 

COLOURS 1l 141 Colourless



FIXATIVE M P
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Fixative Suitable for metallic matt basecoats.

COLOURS 411 Colourless

11  $\bigcirc$ 

# TOPCOATS



# FUTURA 668.

Two-component polyurethane gloss enamel

to abrasion and washing.

APPLICATIONS

COLOURS	0.75 l	2.5 l	TECHNICAL SPECIFICATIONS	
001 White			Theoretical coverage	13 m²L
046 Cloud Grey 018 Matterhorn			Number of coats	2
035 Oyster White			Overcoating min/max	4 h/48 h
062 Grey			Sanding	24 h
160 Yellow 180 Red			Pot life brush/roller	3-5 h
072 Green	•		Pot life spray	3-5 h
120 Light Blue			Catalysis ratio by volume	3:1
116 Dark Blue 201 Black	•		Spray thinner and % dilution	P698/P697 20-30%
0.75 ml = 0.563 l comp. A	+ 0.187	. comp. B	Brush/Roller thinner and % dilution	P697 max 10%

0.75 m 2.5 l = 1.875 l comp. A + 0.625 l comp. B



# ALTURA TC 640.

Single-component polyurethane enamel

Particularly suitable for protecting boats and/or structures in marine environments. Can be applied on all substrates after suitable preparation. High resistance and brushability, easy application, and fast drying all contribute to producing a glossy finish.

APPLICATIONS

COLOURS*	0.5 l	2.5 l
001 White		
027 Ivory		
350 Old Ivory		
282 Artic Grey		
737 Grey		
144 Sunflower Yellow	•	
178 Red Italy		
100 Green		
215 Dark Green		
400 Blue		
262 Royal Blue		
116 Dark Blue		
201 Black	$\bullet$	

Acrylic polyurethane enamel with exceptional resistance to UV rays and weathering in marine environments. Stands out for its excellent visual qualities, including gloss, whiteness and resistance

TECHNICAL SPECIFICATIONS	
Theoretical coverage	14 m²L
Number of coats	2
Overcoating min/max	18 h/7 days
Sanding	48 h
Spray thinner and % dilution	703 10%
Brush/Roller thinner and % dilution	703 10%

# TOPCOATS

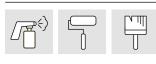


# FISHERMAR 637.

Single-component gloss alkyd topcoat

Single-component gloss alkyd topcoat for high quality finishes on all suitably prepared substrates.

# APPLICATIONS



COLOURS*	0.5 l	0.75 l	2.5 l
001 White			
064 Light Grey			
400 Light Blue			
180 Red			
359 Dark Grey			
201 Black			$\bullet$
116 Dark Blue			

L	TECHNICAL SPECIFICATIONS	
	Theoretical coverage - colours	14.5 m <sup>2</sup> L
	Theoretical coverage - white	10.5 m²L
	Number of coats	2
	Overcoating min/max	12 h/7 days
	Spray thinner and % dilution	703 max 10%
	Brush/Roller thinner and % dilution	703 max 10%

# TOPCOATS



**BISE** 635.

Polyurethane enamel with textured finish and satin effect. Maximum resistance to abrasion, yellowing and severe weathering in marine environments. Pasty consistency for easy roller application and a perfectly even textured appearance.

APPLICATIONS			

COLOURS'	0.75 l	2.5 l	TECHNICAL SPECIFICATIONS	
001 White			Theoretical coverage	5 m²L
0.75 ml = 0.6 l co	omp. A + 0.15	l comp. B	Number of coats	2
2.5 l = 2 l comp. A + 0.5 l comp. B		b. В	Overcoating min/max	6 h/24 h
			Sanding	24 h
			Brush/roller pot life	5 h
			Catalysis ratio by volume	4:1
			Brush/Roller thinner and % dilution	P696/P697 5%



# PITTURA PER COPERTA 960.

Abrasive alkyd finish

2.5 l

Modified alkyd finish for decks, wet/dry areas and bilges. Excellent resistance to footfall, abrasion and exposure to marine environments. This formula is suitable for frequent immersion in seawater without affecting gloss and colour retention. Good flexibility and adhesion to a wide range of primers. Direct application not recommended on galvanised sheet metal and non-organic galvanising primers.

# APPLICATIONS



	COLOURS	
0,000	071 Green	
	171 Red	

TECHNICAL SPECIFICATIONS	
Theoretical coverage	13.7 m²L
Number of coats	1
Sanding	7 days
Overcoating min/max	24 h/7 days
Spray thinner and % dilution	703 max 5%
Brush/Roller thinner and % dilution	703 max 5%



# SENTILAK 607.

Enamel for bilges

and flow.

# APPLICATIONS COLOURS' 001 White





Gloss enamel for bilges based on special resins that provide good chemical resistance, particularly to moisture penetration, lubricating oils, fuels and detergents. Almost odourless, it can be applied directly, without preparation, on fibreglass, wood, steel and aluminium. Easy to apply, it has excellent hiding power

TECHNICAL SPECIFICATIONS	
Theoretical coverage	12.7 m <sup>2</sup> L
Number of coats	2/-
Overcoating min/max	24 h/48 h
Spray thinner and % dilution	703 10-15%
Brush/Roller thinner and % dilution	703 5-10%

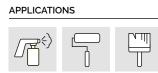
# TOPCOATS



# BOERO FRESH WATER 904.

Epoxy coating for interior surfaces

Epoxy coating for interior surfaces in contact with foodstuffs and fresh water, recommended for treating iceboxes, refrigerator cells and galleys. Certified and compliant with DM 21.3.1973 (enacting EU directives 82/711/EEC, 85/572/EEC, 90/128/EEC and 92/39/EEC). Boero Fresh Water is odourless, solvent-free and easy to apply in confined spaces. Waterproofing and insulating, it has high chemical resistance.



COLOURS	2.5 l
001 White	
2.5 l = 1.5 l comp. A + 1 l co	omp. B

	TECHNICAL SPECIFICATIONS	
-	Theoretical coverage	6.6 m <sup>2</sup> L
	Number of coats	2
	Overcoating min/max	8 h/24 h
	Pot life	50 min
	Catalysis ratio by volume	3:2

# TOPCOATS



# SMALTO POLIURETANICO 953.

Two-component polyurethane enamel

to weathering is required.

APPLICATIONS			

COLOURS'	2.5 l	20 l	TECHNICAL SPECIFICATIONS	
001 White			Theoretical coverage	12.5 m <sup>2</sup> L
910 RAL 9010			Number of coats	1/-
2.5 l = 2 l comp. A + 0.5 l comp. B 20 l = 16 l comp. A + 4 l comp. B		ь. В	Overcoating min/max	12 h/72 h
		В	Sanding	24 h
			Pot life	4 h
			Catalysis ratio by volume	4:1
			Spray thinner and % dilution	P696 15%
			Brush/Roller thinner and % dilution	P696 5%



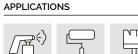
# BOERO FRESH WATER EU 910.

5 L

Epoxy coating

New generation epoxy coating specifically formulated for interior surfaces in contact with fresh water. Certified and compliant with DM 174/2004. Boero Fresh Water EU is waterproofing and insulating and has high chemical resistance.

Odourless and solvent-free, it is easy to apply even in confined spaces and has excellent adhesion when applied directly, also on aluminium.



		COLOURS	5
_	0,000	001 White	
		051 Grey	
0		5 l = 4.2 l comp. A + 0.8 l comp	). B

 TECHNICAL SPECIFICATIONS	
Theoretical coverage	6.3 m <sup>2</sup> L
Number of coats	2
Overcoating min/max	8 h/72 h
Pot life	45 min
Catalysis ratio by volume	5:1



# BOERO GREY WATER 903.

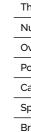
Modified two-component epoxy coating

Modified two-component epoxy coating that guarantees excellent resistance to chemicals and solvents. Specific protection for grey water tanks on boats.

APPLICATIONS



COLOURS' 5ι 051 Grey 071 Red 5l=4lcomp.A+1lcomp.B



Т

Two-component polyurethane enamel for exteriors, interiors, engine rooms, fore and aft peaks, etc. Special non-yellowing formula. Used as topcoat in pure or modified epoxy systems when high resistance

ECHNICAL SPECIFICATIONS	
Theoretical coverage	4.7 m²L
lumber of coats	1/-
Overcoating min/max	15 h/10 days
	21
Pot life	3 h
Pot life Catalysis ratio by volume	3 n 4:1



# VARNISHES

# VARNISHES

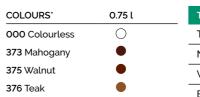


BIOWOOD 647.

Protective wood preserver

Stained and clear wood preserver. Penetrates into wood, transforming its appearance and colour and protecting against weathering, fungus, mold and insects. For use on boat interiors and exteriors to protect all types of perfectly dry wood with no trace of dirt, grease, dust or old paint and varnish.







# POLYWOOD 671.

Two-component wood preserver

Two-component clear sealer and preserver for fine wood, marine plywood and MDF panels. Its penetration and insulating characteristics produce surfaces that are easy to sand and can be overcoated with single or two-component products for coloured and clear finishes. Used mainly on new or perfectly bare wood. Must not form a surface film but penetrate into the substrate.

APPLICATIONS

Polywood

COLOURS	11	
000 Colourless	0	1
1 l = 0.5 l comp. A + 0.	5 l comp. B	1 / 2
		F



# ALTURA UV 643.

Gloss varnish

COLOURS 000 Colourless

Clear varnish with high gloss, elasticity and filling power. Outstanding resistance to weathering in marine environments and high resistance to UV rays. Easy to apply, it retains its elasticity and transparency over time. Acts as an outstanding finish for all types of interior and exterior wood surface.

PPLICATIC	PLICATIONS		COLOURS
			000 Colourless

0.375 l 0.75 l  $\bigcirc$ 

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* The tints reproduced are only indicative
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TECHNICAL SPECIFICATIONS	
Theoretical coverage	30 m²L
Number of coats	2
Wet on wet overcoating min/max	8 h/-
Brush/Roller thinner and % dilution	703 max 20%

TECHNICAL SPECIFICATIONS	
Theoretical coverage	13.3 m²L
Number of coats	2/3
Wet on wet overcoating min/max	30 min/1 h
Sanding	10 h
Pot life	5 h
Catalysis ratio by volume	1:1
Brush/Roller thinner and % dilution	P698 max 10%

TECHNICAL SPECIFICATIONS	
Theoretical coverage	18 m²L
Number of coats	2/4
Overcoating min/max	18 h/7 days
Sanding	48 h
Spray thinner and % dilution	703 10-20%
Brush/Roller thinner and % dilution	703 5%

For more product information see the technical data sheet on www.boeroyachtcoatings.com

# VARNISHES



# ALTURA UV MATT 648.

0.75 l

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Matt varnish

COLOURS

000 Colourless

Single-component polyurethane varnish containing special UV additives. With its very high quality aesthetic appearance, it is widely used on all fine wood surfaces in boat interiors.

U	U

TECHNICAL SPECIFICATIONS	
Theoretical coverage	15 m²L
Number of coats	2/4
Overcoating min/max	18 h/7 days
Sanding	24 h
Spray thinner and % dilution	703 10-20%
Brush/Roller thinner and % dilution	703 5%



# SUNGLOSS 667.

Extra gloss varnish

COLOURS

000 Colourless

Synthetic clear varnish with high gloss, elasticity and filling power. Outstanding resistance to weathering in marine environments. It retains its elasticity over time and doesn't flake. With remarkable filling characteristics, it is the ideal finish for all types of wood.

APPLICATIONS



0.75 l	TECHNICAL SPECIFICATIONS	
0	Theoretical coverage	18 m²L
	Number of coats	6
	Overcoating min/max	24 h/7 days
	Sanding	24 h
	Spray thinner and % dilution	703 10-20%
	Brush/Roller thinner and % dilution	703 10%

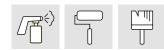


# CHALLENGER UV 685.

Two-component gloss varnish

Two-component clear varnish with excellent gloss retention, based on polyurethane resins. Outstanding elasticity and mechanical resistance. Can be used both on wood and other suitably prepared substrates and in harsh operating conditions. With excellent resistance to abrasion, it is recommended for application in highly stressed areas like handrails and side decks. Formulated to protect wood, it is also ideal as a protective gloss varnish on surfaces treated with brightly coloured two-component polyurethane enamel.

APPLICATIONS



COLOURS	0.75 l	TECHNICAL SPECIFICATIONS	
000 Colourless	0	Theoretical coverage	9 m²L
0.75 l = 0.5 l comp. A	+0.25 Loomp B	Number of coats	2/4
0.75 t - 0.5 t comp. A	0.20 (Comp. D	Overcoating min/max	6 h/48 h
		Sanding	24 h
		Pot life	3 h
		Catalysis ratio by volume	2:1
		Spray thinner and % dilution	P698/P697 20-35%
		Brush/Roller thinner and % dilution	P698/P697 15-25%



# OTHER PRODUCTS

# OTHER PRODUCTS



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APPLICATIONS

60

Er 691	Thinne	NNER 693 er for epoxy pl ay, brush and rol	roduct	S	
_		COLOURS	0.5 l	2.5 l	<b>25 l</b>
]					



# THINNER 698 698.

Medium thinner for two-component polyurethane products

2.5 l

0

For spray application. Temp.  $18^{\circ}$  -  $30^{\circ}$  C.

APPLICATIONS
<

COLOURS	0.5 l	2.5 l
000 Colourless	$\bigcirc$	0



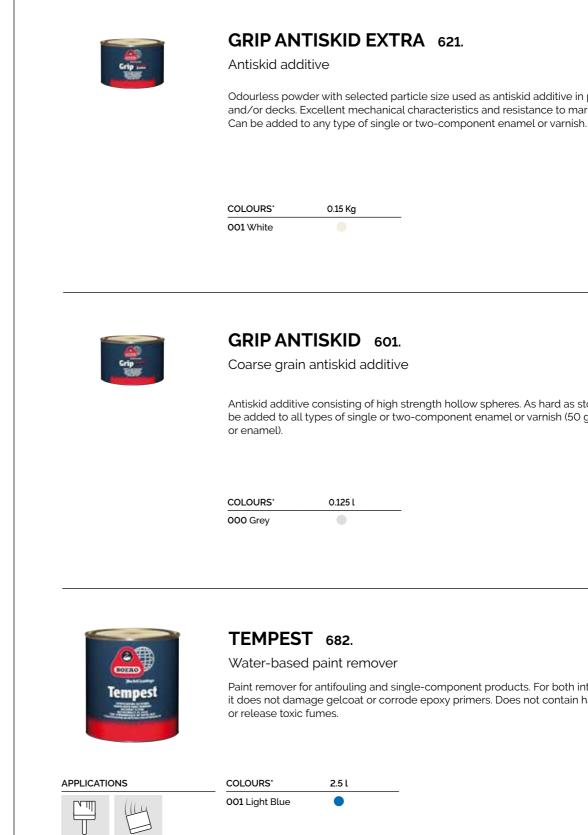
# THINNER 703 703.

Thinner for single-component products

For spray, brush and roller application.

APPLICATIO	NS	COLOURS	0.5 l
		000 Colourless	0

# OTHER PRODUCTS





Odourless powder with selected particle size used as antiskid additive in paints for boat floors and/or decks. Excellent mechanical characteristics and resistance to marine environments.

Antiskid additive consisting of high strength hollow spheres. As hard as stone, but light as cork, it can be added to all types of single or two-component enamel or varnish (50 g for each litre of varnish

Paint remover for antifouling and single-component products. For both interior and exterior use, it does not damage gelcoat or corrode epoxy primers. Does not contain harmful chemical compounds



# TECH NICAI SUPP





# ANTIFOULING: CHOICE AND COMPATIBILITY

# CHOICE OF ANTIFOULING

Before starting to paint a boat, you first need to know some details about the surface to treat. The following tables help you purchase the quantity of antifouling needed depending on the type of substrate and boat. The table below is simply a guide to help choose the right antifouling, which must be assessed based on the customer's specific needs.

CHOICE O	FANTIFOULING								
Speed	Substrate	Magellan 630 Extra	Altura 619 Plus/Extra	Giraglia 633 Extra	Scirocco 622 Plus/Extra	Admiral 933 Plus	Season 952 Extra	Crossover	Orion Extra
	Fibreglass	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	n.a.
Up to	Wood	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	n.a.
25 knots	Steel	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	n.a.
	Aluminium	$\checkmark$	$\checkmark^*$	$\checkmark^*$	$\checkmark^*$	$\checkmark^*$	$\checkmark^*$	$\checkmark$	n.a.
	Fibreglass	$\checkmark$	$\checkmark$		$\checkmark$		$\checkmark$		n.a.
Over	Wood	$\checkmark$	$\checkmark$		$\checkmark$		$\checkmark$		n.a.
25 knots	Steel	$\checkmark$	$\checkmark$		$\checkmark$		$\checkmark$		n.a.
	Aluminium	$\checkmark$	$\checkmark^*$		$\checkmark^{\star}$		$\checkmark^{\star}$		n.a.
	Shaft - Propeller								$\checkmark$
	Outdrives								$\checkmark$

\* White only

BOAT LENG	BOAT LENGTH (M)										
	6	7	8	9	10	11	12	13	14	15	
	Approximate number of litres for two coats of antifouling										
	2.25	3	3.75	4.5	5.25	6	6.75	7.5	9	9.75	
	3	3	4.5	5.25	6	6.75	8.25	9	10.5	12	
	3	3.75	5.25	6	7.5	9	10.5	12	13.5	15	
	3	4.5	6	7.5	9	10.5	12.75	14.25	16.5	18	

# ANTIFOULING COMPATIBILITY

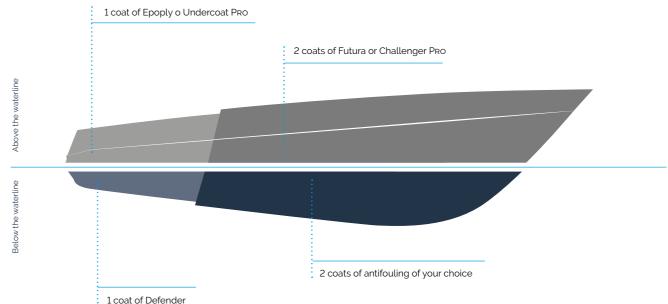
The new BPR-compliant antifouling are compatible with previous formulas and can therefore be used as long as the existing ones are in good condition.

		Existing antifouling							
		Magellan 630 Extra	Altura 619 Plus/Extra	Giraglia 633 Extra	Scirocco 622 Plus/Extra	Admiral 933 Plus	Season 952 Extra	Crossover	Orion Extra
	Magellan 630 Extra								n.a.
	Altura 619 Plus/Extra	Mistral Fondo		Mistral Fondo		Mistral Fondo		Mistral Fondo	n.a.
D	Giraglia 633 Extra								n.a.
ifoulin	Scirocco 622 Plus/Extra	Mistral Fondo	<b></b>	Mistral Fondo	<ul> <li>Image: A start of the start of</li></ul>	Mistral Fondo		Mistral Fondo	n.a.
New antifouling	Admiral 933 Plus								n.a.
Ž	Season 952 Extra	Mistral Fondo		Mistral Fondo		Mistral Fondo		Mistral Fondo	n.a.
	Crossover								n.a.
	Orion Extra	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	
a. = not apr	licable								

n.a. = not applicable

# PAINT SYSTEM

# Two-component system



# SURFACE PREPARATION AND PAINT SYSTEMS

# **FIBREGLASS**

New or renovated

# SURFACE PREPARATION

# Above the waterline

New: degrease the surface with a solvent or suitable cleaner. Sand with P320-P400 grit sandpaper and check that all surfaces to treat are clean, dry and free of contaminants before applying the products.

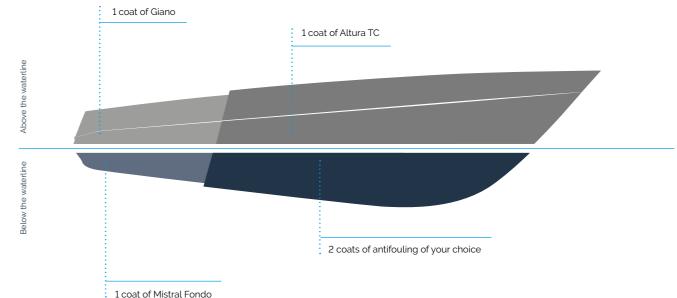
On old paint or damaged gelcoat: degrease the surface with a solvent or suitable cleaner. Sand with P180-P220 grit sandpaper and check that all surfaces to treat are clean, dry and free of contaminants before applying the products.

# Below the waterline

New: degrease the surface with a solvent or suitable cleaner. Pressure-wash with fresh water to remove all traces of oil and grease. All surfaces must be clean, dry and free of contaminants. Sand with P180-P220 grit sandpaper and apply a primer on the treated surface. Before applying the products, use clean, dehumidified, compressed air to remove any traces of dirt or sanding residues.

Renovated yachts: on old antifouling apply a 1 mm layer of Tempest (paint remover). Leave for a few hours and then remove flaking layers with a scraper. Repeat the operation if necessary. Rinse thoroughly with fresh water, then sand the surface with P180-P220 grit sandpaper and apply a suitable primer. Before applying the products, use clean, dehumidified, compressed air to remove any traces of dirt or sanding residues.

# Single-component system



# STEEL

New or renovated

# SURFACE PREPARATION

# Above the waterline

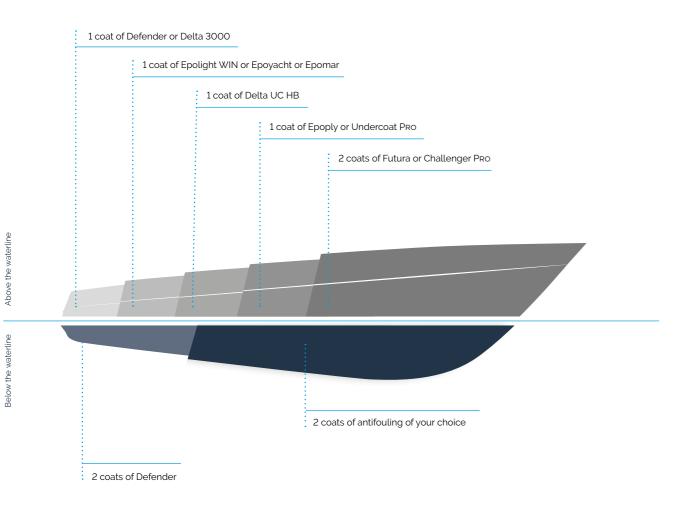
New or renovated yachts: pressure-wash with fresh water to remove all traces of oil and grease (if necessary clean with the appropriate solvent). All surfaces must be clean, dry and free of contaminants. Sandblast to grade Sa 2½ or grade St 3 (mechanical cleaning). Overcoat with Defender before any oxidation of the treated metal occurs. Before applying the products, use clean, dehumidified, compressed air to remove any traces of dirt or sanding residues.

# Below the waterline

New or renovated yachts: pressure-wash with fresh water to remove all traces of oil and grease (if necessary clean with the appropriate solvent). All surfaces must be clean, dry and free of contaminants. Sandblast to grade Sa 2½ or grade St 3 (mechanical cleaning). Overcoat with multiple coats of Defender before any oxidation of the treated metal occurs. Before applying the products, use clean, dehumidified, compressed air to remove any traces of dirt or sanding residues.

# PAINT SYSTEM

# Two-component system



# **ALUMINIUM**

New or renovated

# SURFACE PREPARATION

# Above the waterline

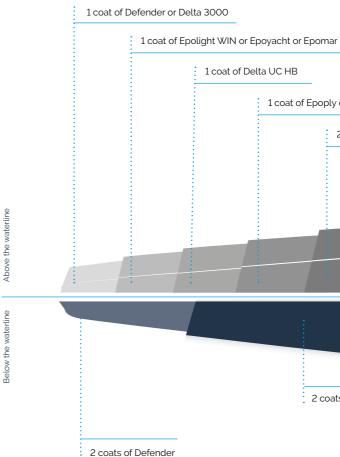
New or renovated yachts: pressure-wash with fresh water to remove all traces of oil and grease. All surfaces must be clean, dry and free of contaminants. Sand with coarse grit disks P40-80 (mechanical cleaning). The surface preparation of the metal must be complete and uniform, removing any residues of oxidation, followed by application of the chosen primer on the same day. Before applying the products, use clean, dehumidified, compressed air to remove any traces of dirt or sanding residues.

# Below the waterline

New or renovated yachts: pressure-wash with fresh water to remove all traces of oil and grease. All surfaces must be clean, dry and free of contaminants. Sand with coarse grit disks P36-40 (mechanical cleaning). The surface preparation of the metal must be complete and uniform, removing any residues of oxidation, followed by application of the chosen primer on the same day. Before applying the products, use clean, dehumidified, compressed air to remove any traces of dirt or sanding residues.

# PAINT SYSTEM

# Two-component system



1 coat of Epoply or Undercoat Pro

2 coats of Futura or Challenger PRO

2 coats of antifouling of your choice

# WOOD

New or renovated

# SURFACE PREPARATION

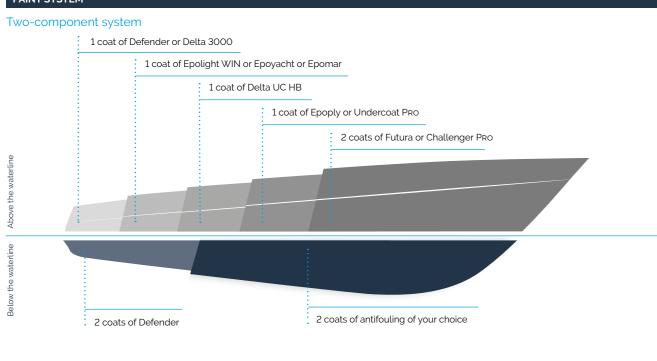
# Above the waterline

New or renovated yachts: the surface to treat must be dry and its humidity should not exceed 18%. All surfaces must be clean, dry and free of contaminants. Sand with P80–P120 grit sandpaper and use clean, dehumidified, compressed air to remove any traces of dirt or sanding residues before applying the products.

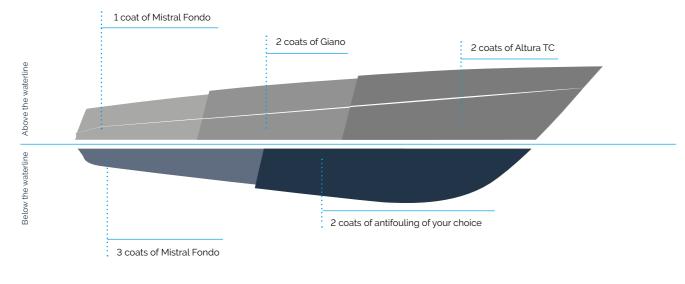
# Below the waterline

New or renovated yachts: the surface to be treated must be dry and its humidity should not exceed 18%. All surfaces must be clean, dry and free of contaminants. Sand with P80–P120 grit sandpaper and use clean, dehumidified, compressed air to remove any traces of dirt or sanding residues before applying the products.

# PAINT SYSTEM



Single-component system



# WOOD INTERIORS AND EXTERIORS

New or renovated

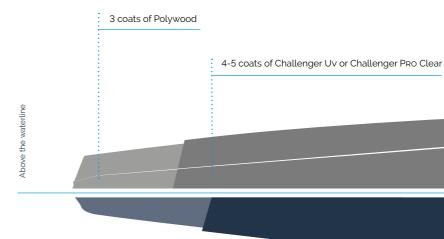
# SURFACE PREPARATION

# Above the waterline

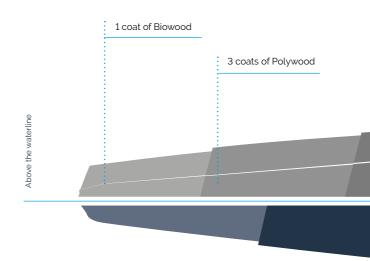
New or renovated yachts: the surface to treat must be dry and its humidity should not exceed 18%. All surfaces must be clean, dry and free of contaminants. Sand with P80-P120 grit sandpaper and use clean, dehumidified, compressed air to remove any traces of dirt or sanding residues before applying the products.

# PAINT SYSTEM FOR INTERIORS AND EXTERIORS

Two-component system



Single-component system



5-6 coats of Altura UV

# **ALL SURFACES TO RENOVATE**

Fibreglass-Steel-Aluminium-Wood

# SURFACE PREPARATION

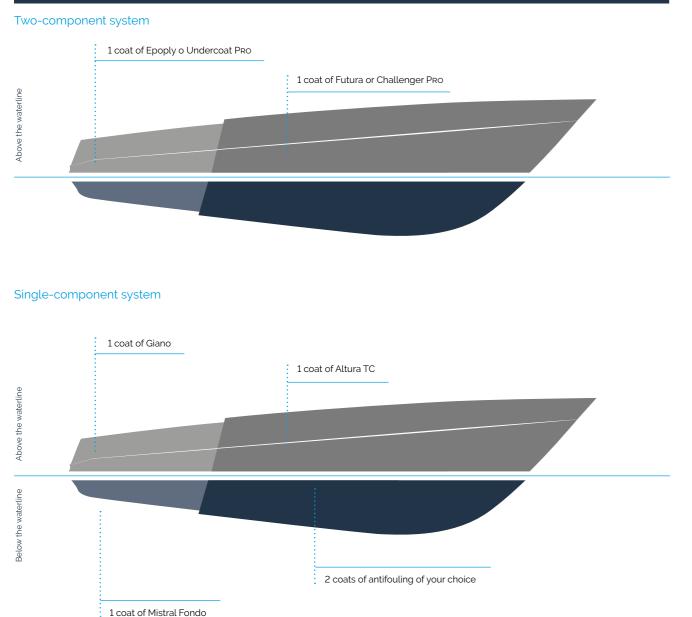
# Above the waterline

Pressure-wash with fresh water to remove all traces of oil and grease. Sand with P180-P220 grit sandpaper and use clean, dehumidified, compressed air to remove any traces of dirt or sanding residues before applying the products.

# Below the waterline

Pressure-wash with fresh water to remove all traces of oil and grease. All surfaces must be clean, dry and free of contaminants. Sand with P180 grit sandpaper or Red Scotch-Brite and use clean, dehumidified, compressed air to remove any traces of dirt or sanding residues before applying the products.

# PAINT SYSTEM



# **OSMOSIS PREVENTION FOR FIBREGLASS**

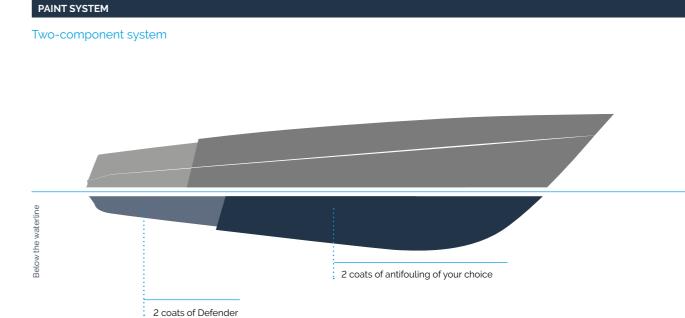
# SURFACE PREPARATION

# New yachts

Degrease the surface with a solvent or suitable cleaner. Wash thoroughly with fresh water and remove all traces of oil and grease. All the surfaces must be clean, dry and free of contaminants. Sand with P180-P220 grit sandpaper.

# Renovated yachts

Remove all old antifouling with Tempest paint remover. Leave the product in place for a few hours and then remove flaking layers with a scraper. Repeat the operation if necessary. Rinse thoroughly with fresh water. Sand the surface with P180-P240 grit sandpaper. Before applying the products, use clean, dehumidified, compressed air to remove any sanding residue and dirt. Check that the average humidity of all surfaces to treat is 10%.



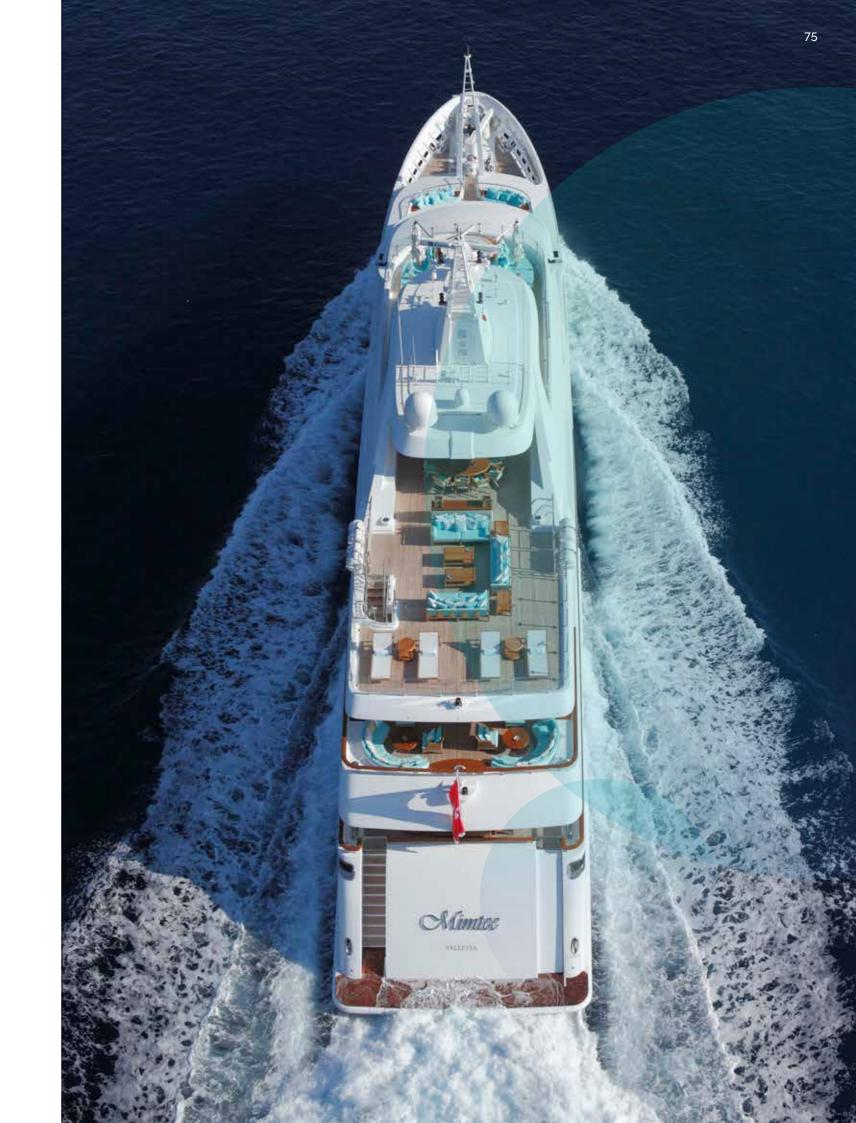
# **OSMOSIS PREVENTION FOR FIBREGLASS**

# SURFACE PREPARATION

Pressure wash with fresh water to remove all traces of oil and grease. All surfaces to coat must be clean, dry and free of contaminants. Fully remove the gelcoat and all layers of fibreglass that are not perfectly adherent by mechanical cleaning or sandblasting. Check that the humidity of all surfaces to treat is less than 5%. Verify after cleaning that the surface layer of the fibreglass is compact and uniform. Sand with P80-P120 grit sandpaper and apply the product within 24 hours. Before applying the products, use clean, dehumidified, compressed air to remove any sanding residue.

# PUNT SYSTEM Two-component system

Credits: Concept & Art Direction: Lindbergh Comunicazione - Photography: Boero YachtCoatings & Photo Archives





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