

# EPOXYCOQUE

700.260

## Description

Two-component quick-drying epoxy filler which do not need any solvent. Created for small repair works, it can be applied with a maximum thickness of 1 cm per coat. Thanks to its creamy consistence, it allows performing high quality sanding treatments on wooden, iron, aluminium and fiberglass surfaces of limited width if adequately prepared with the recommended primers. It can be applied on any part of the watercraft both above and below the waterline. It is easy to sandpaper in dry and wet conditions.

## Use

Fine fast fairing compound used for correction of small surface irregularities. Suitable for use on exterior areas, above & below waterline. Used for finishing treatments in repairs.

## Informations

Finish	Matt	
Colours	.001 Light ivory	
Pack	0,5 l	
Solids by Volume	100%	ISO 3233-2
Specific Gravity	1,40 ± 0,05 g/cm <sup>3</sup>	ISO 2811-1
Flash Point	61 °C	ISO 3679
VOC	90 g/l	Calculated
Shelf Life	Comp. A 36 months Comp. B 24 months	

## Application

### SUBSTRATES

Correctly primed surfaces or fillers.

### SURFACE PREPARATION

Apply over approved cured primers. Light sanding primers before filler application with sandpaper grain P150-P180. Minimum DFT of the existing primer as per relevant Technical Specification must remain after sanding. If the substrate is exposed during sanding, additional coats of primer should be applied.

The surface must be clean, dry and free from dust, grease, oil and other contaminations.

### How to Apply

Method/Tool	Trowel - Pallet knife - Spatula
Application	<p>Remove any contamination from the surface.</p> <p>Mix manually the two-components thoroughly until achieving a homogeneous colour. Apply firmly in thin layers, in small workable areas, controlling the pot-life.</p> <p>Epoxycoque must be sanded before recoating with itself. Sand between cured coats with sandpaper grade P150 - P180.</p> <p>Remove any dust or dirty before each Epoxycoque application.</p> <p>For further information please contact your local Boero office or representative.</p>

### Film Thickness per Coat

DFT	Recommended: 300 µm Maximum: 2000 µm
WFT	Recommended: 300 µm Maximum: 2000 µm

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## Additional Application Information

Theoretical spreading rate	At 300 µm: 3,3 m <sup>2</sup> /L
Thinner	693 For cleaning of equipment only
Hardener	260.000C – EPOXYCOQUE COMP. B
Mixing ratio by volume	1:1
Mixing ratio by weight	60:40
Pot-life at 20 °C	30 min.

## Compatibility

### Previous Coat

Delta 3000, Defender, Boeroguard

### Subsequent Coat

Delta UC HB, Epospray, Epoply

## Drying Time

	10 °C	15 °C	20 °C	25 °C	30 °C
Sanding	/	6 h	4 h	3 h	2 h
Complete curing	/	7 days	7 days	7 days	7 days

## Conditions during application

During application and curing:

Ambient temperature: minimum 15°C, maximum 35°C.

Minimum substrate temperature 10°C (if during the curing the temperature drops below 10°C, overcoating will take additional time).

Avoid the formation of condensation, the surface temperature should be at least 3 °C above dew point.

Maximum relative humidity 80%.

Adequate ventilation shall be provided during application and drying/curing.

## Storage

It is recommended to avoid exposure to air and extreme temperatures. To maximize the shelf life in the can, check that the container is closed during the storage and the temperature is between 10 °C and 35 °C.

Avoid exposure to direct sunlight.

## Safety Rules

Comply with the provisions set by the local health and safety at work regulations. Avoid contact with the skin, operate in well-ventilated places and, if in closed areas, use vacuum cleaners, fans and air conveyors. During the application use appropriate PPE - Personal Protections Equipment (masks, gloves, glasses, etc.). Before using, read sections 7-8 of the SDS

### INSTRUCTIONS FOR THE DISPOSAL OF THE BIOCIDAL PRODUCTS AND PACKAGING

Empty packaging containing biocidal products: disposal of empty packaging according to the requirements of the waste disposal law, for example by taking them to the recycling centre. Packages containing the unused biocidal product:



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Dispose of the product not used in accordance with the law of disposal of such waste, for example by taking it to a recycling centre, recycling of packaging is prohibited in this case. Do not empty into drains or watercourses.

## INSTRUCTIONS FOR THE SAFETY SECURITY OF THE BIOCIDAL PRODUCTS AND PACKAGING

Empty containers and containers still containing the biocidal product: Packaging must be disposed of as hazardous waste under the full responsibility of the holder of such waste. Do not empty into drains or watercourses.

## Disclaimer

The values indicated in the present technical sheet can have slight variations from one batch to another. The applied product must not come in contact with water, chemicals or subjected to mechanical stress before the curing is complete. The wet film thickness refers to the undiluted product. In case of dilution, this value increases. The above information is the result of accurate laboratory tests and practical experience, however, since the product is predominantly used outside the manufacturer's control, Boero Bartolomeo S.p.A. can only guarantee their quality. The information contained in this sheet may be subject to revision by the Company. For clarification, updates or further information, it is recommended to contact Boero Bartolomeo S.p.A. directly. The present datasheet annuls and replaces every other precedent to this one.